

# TECHNICAL DATA SHEET March 1, 2003

## DSC LIQUID GUAR E Environmentally Safe Liquid Guar Viscosifier

### Description:

**DSC LIQUID GUAR E** is an off white viscous liquid in which Guar polymer is suspended in a gelled environmentally safe base fluid. The viscous suspension is stable and the shelf life of the polymer is more than three years.

### Application:

**DSC LIQUID GUAR E** is an environmentally safe product and is designed for viscosifying low density brines such as, sea water, 3 to 4 % Potassium and Sodium Chloride. The slurry in low density brines does not sheen in sea water if accidentally discharged. The oil and grease content of polymer slurry in 3% brine solution is below the environmental regulation limit of 22 ppm.

#### **Recommended Treatment:**

**DSC LIQUID GUAR E** mixes easily with low density brines and a viscous slurry can be prepared by pouring the required amount into the brine and mild agitation by a paddle mixer. In-situ breaker, if desired, can be added into the slurry for planned degradation of guar polymer.

#### PHYSICAL PROPERTIES:

| Specific Gravity at 77°F                                  | = | 8.98 lb./gallon |
|---|---|-----------------|
| Active Polymer in suspension                              | = | 3.22 lb./gallon |
| Odor  | = | Mild Alcohol    |
| LC50 of slurry in sea water<br>(loading level 2 lb./bbl.) | = | 142,200 ppm     |
| Oil Grease Content of the slurry<br>in sea water          | = | 6.0 ppm         |

## Packaging:

**DSC LIQUID GUAR E** is available in 5-gallon pails or 330-gallon tote tanks.